

Specifications

Physical data

Mouth width	2.5mm
Mouth depth	48mm
Label length ¹⁾	≥ 2mm
Label gap ¹⁾	≥ 2mm
Conveyor speed	≤ 2m/s (120m/min)
Repeatability ^{1) 2)}	± 0.3mm
Delay before start-up	≤ 100ms

Electrical data

Operating voltage U_B	10 ... 30VDC (incl. residual ripple)
Residual ripple	≤ 15% of U_B
Bias current	≤ 40mA
Switching outputs	PNP and NPN transistor output
Function characteristics	light or dark switching
Signal voltage high/low	≥ ($U_B - 2V$) / ≤ 2V
Output current	2x100mA

Indicators

LED green	ready
LED green flashing	teach-in activated
LED yellow	switching point in the label gap

Mechanical data

Housing	aluminium, anodised
Colour	red/black
Weight	150g (connector/cable 60g)
Connection type	M8 connector, 4-pin or cable 2000mm, 5-pin

Environmental data

Ambient temp. (operation/storage)	+5°C ... +50°C / -40°C ... +70°C
Protective circuit ³⁾	1, 2
VDE safety class	III
Protection class	IP 62
Standards applied	IEC 60947-5-2

Options (cable version)

Teach-in input	
Active/not active	≥ 8V / ≤ 2V
Activation/disable delay	≤ 0.2ms
Input resistance	10kΩ

1) Not applicable for GSU 06/24D.1-2-S8

2) Material dependent

3) 1=polarity reversal protection, 2=short-circuit protection for all outputs

Order guide

Light switching

(signal in the label gap)

With M8 connector, teach-in by pressing a button

With 2m cable, teach-in by pressing a button or via remote calibration

Dark switching

(signal on the label)

With M8 connector, teach-in by pressing a button

With M8 connector, teach-in by pressing a button or via remote calibration ¹⁾

With 2m cable, teach-in by pressing a button or via remote calibration

With M8 connector, specifically for tape-tear monitoring, without adjustment

1) When using right-angle plugs: cable outlet should point upward!

Designation	Part No.
GSU 06/24-2-S8	500 39638
GSU 06/24-2	500 40191
GSU 06/24D-2-S8	500 40190
GSU 06/4D.3-S8	501 02921
GSU 06/24D-2	500 40192
GSU 06/24D.1-2-S8	501 05735

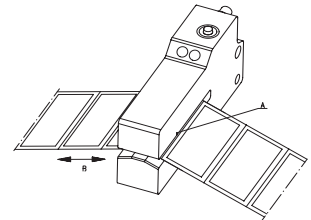
Calibration ¹⁾

Manual teach-in

- Insert label tape.
- The button on the device is pressed to teach - green LED flashes.
- Label tape advances so that 5 ... 10 label gaps pass through the measuring zone.
- The button is then pressed again. The green LED illuminates continuously. The teaching process is concluded.

Remote teach-in

- Insert label tape.
- Apply voltage at "Teach in" control input. Teach-in is activated.
- Advance 5 ... 10 label gaps through the sensor.
- Remove voltage. Teach-in is finished



- A Sensor centre, marker
- B Label run

Remarks

- The centre of the label tape should be positioned above the sensor's marker (A).
- To achieve high repeatability, the label tape must be slightly under tension (B).
- The label material used determines the achievable precision and the reliability of gap detection!
- With special variant GSU 06/24D.1-2-S8 for tape-tear monitoring, no adjustment is necessary.